

**HDPE BAG FOR 25 KG CAPACITY - CAUSTIC SODA PRILLS**

HDPE CIRCULAR WOVEN BAG FOR  
CAUSTIC SODA PRILLS  
(WITH U.N. CODE PRINTING)  
ARTICLE : HDPE WOVEN WITH  
          INSIDE LAMINATION  
          OF LDPE LINER  
CAPACITY : 25 KGS  
MATERIAL : HDPE VIRGIN  
SIZE      : 750 MM (L) +/- 10  
          490 MM (W) +/- 5  
MESH      : 10 X 10  
DENIER    : 1000  
WEIGHT OF BAG WITH LINER :  
          MINIMUM 135 GM [MINIMUM]  
COLOR : MILKY WHITE  
FILLER CONTENTS :  
          MAXIMUM 6%  
BREAKING STRENGTH :  
1. LENGHTWISE : 91 KGF  
2. WIDTHWISE : 91 KGF  
3. BOTTOM SEAM 40.8 KGF  
ELONGATION BREAK OF STRENGTH  
          : 15-25%  
GAUGE OF LDPE LINER  
          : 50 MICRON  
TEMPERATURE TO  
          SUSTAIN : 60 DEGREE  
BOTTOM STITCHING  
          : 2 ROWS  
          SPERATED  
          BY 5 MM  
          FOR BAG

NOTE :  
1. THE LINER SHOULD BE FREE FROM PIN HOLES ,  
   PATCHES,TEARS AND BLISTERS.  
2. PRINTING IN BOTH SIDE GIVING DETAILS OF  
   PRODUCT, WEIGHT , CO'S NAME AND LOGO ETC  
   AS PER SAMPLE  
3. BAGS SHOULD BE UN APPROVED AND UN NO  
   SHOULD BE PRINTED ON BAG.  
4. HDPE BAG AND LDPE LINER ARE TO BE HEAT  
   SEALED AT TOP TOGATHER WITHOUT FOLDING  
   OR WRINKLES OF LINER AT THE OF THE BAG.  
   HEAT SEALING SHOULD BE 20 MM BELOW THE  
   TOP SIDE OF BAG  
5. LINER SHOULD BE 100 MM LONGER AND LOOSE  
   AT THE BOTTOM.