

Details of Item(303049803)

Head

M.S./S.S. DRUMS (PACKING ITEM)

Short Description: SCY-25KG MS DRUM

Specification

M.S.DRUMS 25 KGS CAPACITY  
A.NOMINAL CAPACITY : 25 KGS.  
B.MATERIAL TO BE STORED :  
SODIUM CYANIDE TABLETS OF  
25 KGS.PACKED IN POLYTHENE  
BAGS.  
C.SIZE : 355 MM +/- 3 MM  
INTERNAL DIA. X 340 MM +/-  
3 MM CLEAR INSIDE HEIGHT  
D.MATERIAL OF CONSTRUCTION:  
PRIME CRCA SHEETS OF 0.8 MM  
+/- 0.03 MM  
E.DRUMS SHALL BE FITTED WITH  
SUITABLE DUST TIGHT CLOSURE  
F.THE DRUMS WILL HAVE FULL TOP  
OPENING WITH LID PROVIDED  
WITH 8 MM DIA SPONGE RUBBER  
GASKET TO ENSURE WATER TIGHT  
NESS. THE LID WILL BE FITTED  
TO THE DRUM ON TOP WITH  
CIRCLIP HAVING NUT AND BOLT  
FOR TIGHTENING THE RING. THE  
ROUND SHAPED RUBBER GASKET  
SHOULD BE PASTED/FITTED TO  
THE LID WITH NON-ACIDIC AND  
PREFERABLY WATER PROOF  
MATERIAL.  
G.THICKNESS OF CIRCLIP SHALL  
NOT BE LESS THAN 1.5 MM.BOLT  
GUIDE SHOULD BE MADE FROM  
PIPE/TUBE OF ADEQUATE THICK-  
NESS AND FULLY WELDED TO  
CIRCLIP. CIRCLIP DMANAGED  
DURING USE OF DRUMS SHALL BE  
REPLACED BY PARTIES FREE OF  
COST.  
H.NUTS/BOLTS SHALL BE SECURELY  
TIGHTENTED WITH CHECK NUT TO  
FULL THREADS TO AVOID THEIR  
REMOVAL DURING TRANSPORTATION  
THREAD LENGTH = 90 MM. DIA  
10 MM & 2 MM SIZE HOLE 2 NOS  
ACROSS THE LENGTH OF BOLT AT  
A DISTANCE OF 72 MM & 80 MM  
RESPECTIVELY FROM BOLT HEAD  
SIDE.  
I.DRUMS ARE TO BE SCREEN  
PRINTED IN HINDI AND ENGLISH  
LANGUAGE AS PER OUR DESIGN  
AND MATTER.THE SPACE OPPOSITE  
TO DRUM NO., LOT NO.,DATE  
OF MANUFACTURE ETC. IS TO BE  
BLANKED IN WHITE BACKGROUND  
TO ENABLE WRITING OF NUMBERS  
IN BLACK INK.  
J.DRUMS SHOULD BE FREE OF ANY  
RUST FROM INSIDE AND THERE  
SHOULD BE GIVEN LIGHT NON-  
ACIDIC VARNISH COAT FOR

SURFACE PROTECTION.

K.THE SIDE AND END SEAMS  
SHOULD HAVE LEAKPROOF JOINT  
& DOUBLE SEAMED WITH NON-  
ACIDIC SEAMING SOLUTION  
LEAKING DRUMS SHALL NOT BE  
ACCEPTABLE .

L.THE DRUM SHALL BE PAINTED  
WITH OF RED OXIDE PRIMER AND  
OF BLACK ENAMEL PAINT.COLOUR  
OF DRUM CAN BE CHANGED AT  
THE DISCRETION OF GACL .

M GACL'S LOGO TO BE EMBOSSED  
ON TOP LID AND BOTTOM OF  
DRUM (APPR.100 MM SIZE)

N.PARTY'S NAME OR TRADE CODE  
AND MONTH & YEAR OF MANUFAC-  
TURE TO BE EMBOSSED ON  
BOTTOM.

O.CORRUGATION IS TOBE PROVIDED  
ON THE CYLINDRICAL PORTION  
AS WELL AS ON TOP AND BOTTOM  
OF THE DRUMS.CORRUGATION  
SPACING IS TO BE ADJUSTED  
TAKING INTO ACCOUT SCREEN  
PRINTING MATTER.

Approx. Annual Requirement: 840 Nos

Approx. Monthly Consumption: As Per Requirement